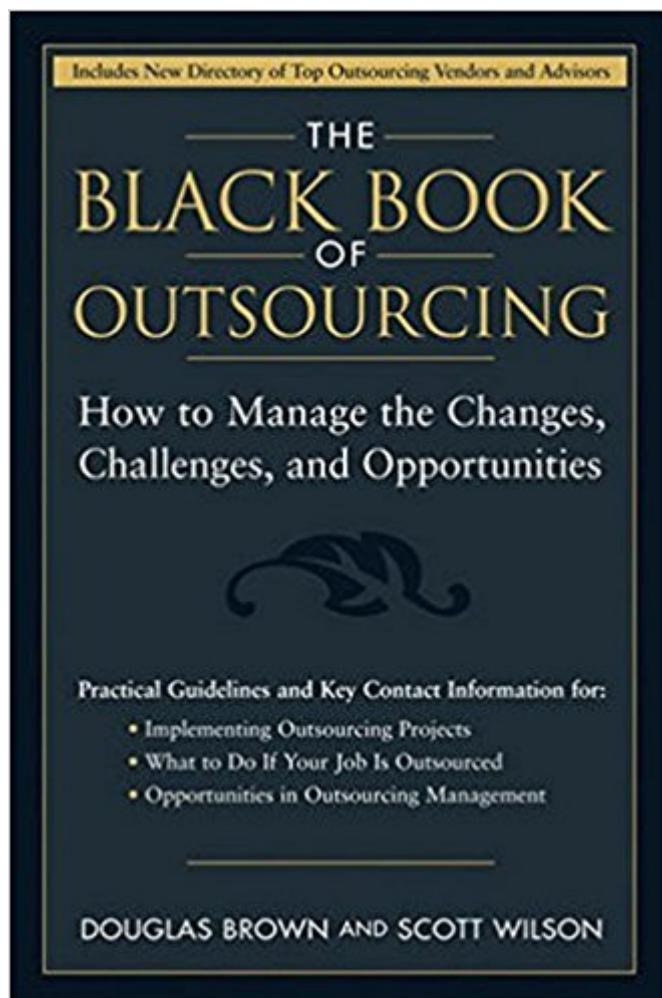


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# The Black Book Of Outsourcing: How To Manage The Changes, Challenges, And Opportunities



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Black Book of Outsourcing How to Manage the Changes. Wiley, 2005.

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Hardcover: 384 pages

Publisher: Wiley; 1 edition (May 2, 2005)

Language: English

ISBN-10: 0471718890

ISBN-13: 978-0471718895

Product Dimensions: 6.4 x 1.4 x 9.1 inches

Shipping Weight: 1.1 pounds (View shipping rates and policies)

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